

	® - 6DQNXDU®H□ :DHU6HOI□ Drilling Roof Zips®	66BP□ LULS® - 6DQNXDU®H□ :DHU6HOI□ ULOOQLQ6BHZ□	66BP□ HMHU□ 6HOIWLLOOLQ6BHZ□	0BP□ LULS® - 6DQNXDU®H□ :DHU6HOI□ Drilling Roof Zips®	WR□
DOOH□ LH□	66BP□ HMHU□ 6HOIWLLOOLQ6BHZ□	66BP□ HMHU□ Self Drilling & 7DSSLQ6BHZ□	66BP□ HMHU□ Self Drilling & 7DSSLQ6BHZ□	76BP□ HMHU□ Self Drilling Roof Zips®	□

1RW H □

- &RDWLQRIDWHQHURXORPZOZLW6□
&ODIRUHWHLRUDSSOLEWLRQ&OLPDHDO®,
Ultra - ZAC® or 40 Micron Zinc, COLORBOND®
6WDLQOH6WHHO6WDLQOH6WHHOIDWHQHURXORPZOZLW6□
- Add a minimum on 10mm to the nominated fastener
OHQWZHQLQRHULQXODWLRQEODQNHW□
- OOIDWHQHURXORPZOZLW6□ 670□
- Any selection made from this table is to be
FHHDDLQWVHODWHWHULRQRIOXH6RSH
Steel Australia Technical Bulletin TB-16 to ensure
WDWIDWHQHURXORPZOZLW6□



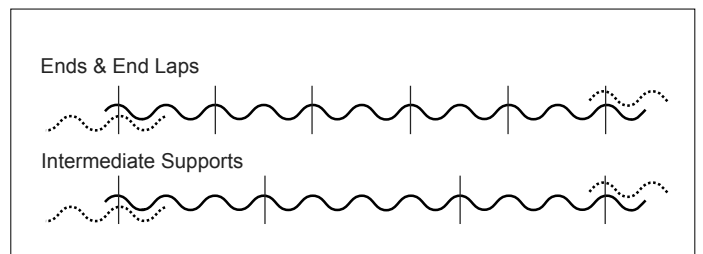
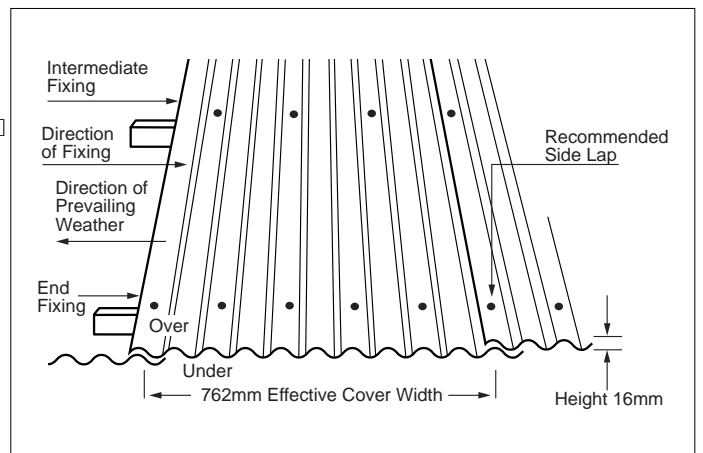
IRUNPDQLS

&DUH6WRUDHDQOLQ □

DNRIBHWRXOEBHNHSWULQWUDQLWDQRQLWH
WRSUHHQWZDWHUDQRURQHGDWLRQEHLQWUDSSH□
EHWZHHQDMDBQW&UIDBDNRXOEBHDIHODQ□
QHDWOWDNRHRQLWH&HDURIWHRXQDQSURWHWH□
IURPUDLQDQRLWXOHHWZLEHRPHZHW□
RXOEBHSDUDWHZLSH&HDQLHDQUHWDFHLQ□
D&DQQUWRDOORZIUHHDLU&XODWLRQ□

&XWWLQ □

Sheets should be cut in a manner, and in a location, such
that damage is avoided both to the sheets and to other
QHDUEQLHEXLQSQSURXW□





Installation

Sheets should be installed with correct overlaps on battens or purlins spaced at centres not exceeding the manufacturer's maximum recommended span for the specific conditions pertaining at the site of the works, as determined by the building designer. Wherever practicable roof runs should be covered with single-length sheets from crest to gutter. End laps and/or expansion joints should be provided in longer roofs at the spacings, and to the details, set down by the manufacturer's installation manual, and purlin/batten spacings and positions adjusted accordingly.

Sheets should be handled carefully, in the interests of Occupational Health and Safety (OHS) and to avoid damage to nearby finished building products. Where sheets and/or accessories are provided with stripable plastic coatings, this material should be removed at time of installation and disposed of in a responsible manner. Fix sheeting with appropriate fasteners in accordance with the instructions given in the manufacturer's installation manual.

Turn high ends of sheets up, and gutter ends down to the extent, and using the tool, specified in the manufacturer's installation manual. All flashings, trims and closures to adjoining work should be made from matching material, or from other approved compatible material and should be formed, notched and fitted so as to present an effective, neat and workmanlike finished job. Where necessary, flashings should be lapped and sealed at joints in accordance with the manufacturer's installation manual.

At the conclusion of each day's work, and at the completion of the roofing contract, all roof areas should be swept clean, ensuring that all metal swarf and other debris are removed. A close inspection should follow to make certain that no small, heavy items (e.g. unused fasteners or mandrels of concealed-fastening rivets) are lodged in places from which coating damage could be initiated.

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